

Profile

Product: PWJ 5011-4

Application	Window Profile
Type	Ca Zn
Typical Addition	4.5 - 5.0
Lubrication	★★★
Form	Powder

Typical Formulation

Material	CPE System	ACR System
PVC K67	100	100
PWJ 5011-4	4.5-5.0	4.5-5.0
CPE	8.5-10	/
Impact Modifier ACR	/	6-7
ACR Processing Aid	1-2	0.5-1.5
CaCO ₃	5-10	5-10

Properties

PWJ 5011-4 is an onepack stabilizer applied in window profile extrusion. It provides excellent processing performance to produce profiles with high impact strength, corner welding, surface finish and overall heat stability. The joint application of PWJ 5011-4 and high quality Tio₂ means that the durability meets the standard required for white window profiles.

PWJ 5011-4 has a medium level of lubrication and is suitable to be used in a wide range of conical and parallel double screws extruder.

All raw materials and every batch of one pack are tested to a high standard to ensure product consistency and meet the high quality demands of the customer. A quality assurance certificate can be provided for each product batch according to customer's request and supported by our ISO 9001:2008 Quality management system.

Package

Valve side paper/PE bag(25kg N.W) or plastic woven container sack. Period of quality guarantee is one year.

Storage

Stored in dry place, to avoid high temperature, kept away from sulfide.

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